

# The Leader in Construction Welding Guns

## K126<sup>®</sup> PRO Innershield<sup>®</sup> Guns



### KEY FEATURES

The K126 PRO guns feature replaceable liners, interchangeable back-ends, long life Magnum<sup>®</sup> PRO contact tips, improved heat-resistant gun tubes and better trigger lead protection. Select the Lincoln Electric K126 PRO series for your construction welding applications.

- Interchangeable gun connectors expand compatibility with a wide range of feeders
- Integrated trigger leads in coaxial cable resists job site abrasion
- Stainless steel gun tube jacket

#### Process »

Fluxed-Cored Self-Shielded

#### Product Number »

K126-10: 10 ft. (3.0m) with K613-6  
Gun Connector

K126-11: 15 ft. (4.5m) with K613-6  
Gun Connector

K126-12: 15 ft. (4.5 m) with K466-10  
Gun Connector

K126-13: 15 ft. (4.5 m) with K466-8  
Gun Connector

## What's Included »

### » K126-10 & K126-11

- 5/64 in. (2.0 mm) Contact Tip (KP2745-564)
- Tip Holder (KP2908-1)
- Insulator (KP2907-1)
- 62° Non-Reverse Stainless Steel 6 in. (152 mm) Bend Gun Tube (KP2906-62)
- Lincoln Electric Gun Connector (K613-6)
- 3/32 in. (2.4 mm) Liner (KP45H-332-15)

### » K126-12

- 5/64 in. (2.0 mm) Contact Tip (KP2745-564)
- Tip Holder (KP2908-1)
- Insulator (KP2907-1)
- 62° Non-Reverse Stainless Steel 6 in. (152 mm) Bend Gun Tube (KP2906-62)
- #4 size Gun Connector (K466-10)
- 5/64 in. (2.0 mm) Liner (KP44-564-15)

### » K126-13

- 5/64 in. (2.0 mm) Contact Tip (KP2745-564)
- Tip Holder (KP2908-1)
- Insulator (KP2907-1)
- 30° Non-Reverse Classic Braided 12 in. (305 mm) Gun Tube (KP3267-1)
- Gun Connector (K466-8)
- 5/64 in. (2.0 mm) Liner (KP44-564-15)

## TIP HOLDER AND INSULATOR

Description	Part Number
Tip Holder	KP2908-1
Insulator	KP2907-1

## GUN LINERS

K466 Series Gun Connector	K613 Series Gun Connector
Wire Diameter 1/16 - 5/64 in. (1.6 - 2.0 mm)	Wire Diameter 1/16 - 3/32 in. (1.6 - 2.4 mm)
KP44-564-15	KP45H-332-15

## CONTACT TIPS 550 A

Wire Diameter in. (mm)	Standard Pkg. Qty. - 10	Standard Pkg. Qty. - 100	Extended Life Pkg. Qty. - 10	Extended Life Pkg. Qty. - 100
0.035 (0.9)	KP2745-035	KP2745-035-B100	KP2745-035R	KP2745-035R-B100
0.040 (1.0)	KP2745-040	KP2745-040-B100	NA	NA
0.045 (1.2)	KP2745-045	KP2745-045-B100	KP2745-045R	KP2745-045R-B100
0.052 (1.3)	KP2745-052	KP2745-052-B100	KP2745-052R	KP2745-052R-B100
1/16 (1.6)	KP2745-116	KP2745-116-B100	KP2745-116R	KP2745-116R-B100
0.068-0.072 (1.7-1.8)	KP2745-072	KP2745-072-B100	KP2745-072R	KP2745-072R-B100
5/64 (2.0)	KP2745-564	KP2745-564-B100	KP2745-564R	KP2745-564R-B100
3/32 (2.4) <sup>(1)</sup>	KP2745-332	KP2745-332-B100	KP2745-332R	KP2745-332R-B100
7/64 (2.8) <sup>(1)</sup>	KP2745-764	KP2745-764-B100	KP2745-764R	KP2745-764R-B100
1/8 (3.2) <sup>(1)</sup>	KP2745-18	KP2745-18-B100	NA	NA

(1) 550 only

## OPTIONAL GUN CONNECTOR KIT

Manufacturer	Wire Feeder Model	For Small Feeder Bushings	For Large Feeder Bushings
Lincoln Electric®	LN-7 Series, LN-8, LN-9, LN-25 (Up to 0.052 in. (1.4 mm) Wire)	K466-1 <sup>(2)</sup>	K613-1
	LN-8, LN-9 Series, LN-25 (1/16 in. (1.6 mm) and Larger Wire)	K466-8 <sup>(3)</sup>	K613-6 <sup>(4)</sup>
	LF-72, LF-74 Series, LN-25 PRO Power Feed® 10 and 25 Series	K466-10 <sup>(5)</sup>	K613-7
	POWER MIG® Series and Power Wave® C300	K466-6	NA
Tweco® Adapted	No. 2, No. 3, No. 4 Guns (K466), No. 5 (K613)	K466-2	K613-2
Miller®	Intellimatic, Sidekick, D-51A, Porto-Mig Millermatic® 130, 200, MM-35, S-42GL, S-52A, S-54A, Swing Arc-Dual, Swing Arc-Single S-32S, 52D, 54D, 54E, 60 Series	K466-3	K613-3

(2) K466 series gun connectors are limited to 5/64 in. (2.0 mm) diameter wire

(3) K466-8 standard on K126-13

(4) K613-6 standard on K126-10, -11

(5) K466-10 standard on K126-12

## GUN TUBE (GOOSENECKS)

Part Number	Gun Tube Description
<b>Reverse Bend<sup>(6)</sup></b>	
<b>Stainless Steel Jacket</b>	
KP2906-62R	62° Reverse Bend, 6 in. (152 mm)
KP2906-30R	30° Reverse Bend, 6 in. (152 mm)
KP2906-30R-L	30° Reverse Bend, 12 in. (305 mm)
<b>Non-Reverse</b>	
<b>Stainless Steel Jacket</b>	
KP2906-62	62° Non-Reverse Bend, 6 in. (152 mm)
KP2906-30	30° Non-Reverse Bend, 6 in. (152 mm)
KP2906-30-L	30° Non-Reverse Bend, 12 in. (305 mm)
<b>Reverse Bend</b>	
<b>Classic Braided Varnish Jacket<sup>(7)</sup></b>	
KP2927-62R	62° Reverse Bend, 6 in. (152 mm)
KP2927-30R-L	30° Reverse Bend, 12 in. (305 mm)
KP2482-1	30° Reverse Bend, 12 in. (305 mm)
<b>Non-Reverse Bend</b>	
<b>Classic Braided Varnish Jacket<sup>(7)</sup></b>	
KP3267-1	30° Non-Reverse Bend, 12 in. (305 mm)

(6) Reverse Bend gun tubes require a 3/32 in. (2.4 mm) liner

(7) Gun tubes require corresponding gun connector and liner  
Maximum diameter 5/64 in. (2.0 mm)

## PRODUCT SPECIFICATIONS

Product Name	Product Number	Gooseneck Angle	Gun Connector Power Pin	Amperage Rating 60% Duty Cycle	Wire Diameter Range in. (mm)	Cable Length ft. (m)
K126 PRO	K126-10	62°	Lincoln Electric K613-6	350	0.035 - 0.120 (0.9 - 3.0)	10 (3.0)
K126 PRO	K126-11	62°	Lincoln Electric K613-6	350	0.035 - 0.120 (0.9 - 3.0)	15 (4.5)
K126 PRO	K126-12	62°	Tweco #4 K466-10	350	0.035 - 0.120 (0.9 - 3.0)	15 (4.5)
K126 PRO	K126-13	30°	Lincoln Electric K613-6	350	0.035 - 0.120 (0.9 - 3.0)	15 (4.5)